# PVC-C (cPVC)

Chlorinated polyvinyl chloride (PVC-C) with its superior density presents a greater range of thermal behaviour (up to approximately 80°C) than PVC-U.

PVC-C is a post-chlorinated PVC. PVC-C has a number of distinguishing features in comparison with PVC-U which lend significant added value to piping systems. The two most important and essential differences are:

- A higher temperature resistance of up to 80 °C;
- An excellent chemical resistance at high temperatures

These two important additional features are combined with the favourable properties that are ascribed to PVC-U:

- Corrosion resistance
- Easy installation
- Lightweight
- Durability
- Low maintenance

## Areas of application

PVC-C combines the favourable features of PVC-U with two important additional properties. A high temperature resistance (of up to 80 °C) and an excellent resistance to different chemical products such as acids and alkaline solutions at high temperatures. Due to these features, the areas of application are wider than with PVC-U.

PVC-C is used in the following sectors (this is not an exhaustive list):

- Water treatment systems
- Industrial hot water systems
- Metal treatment systems
- Beverage and food industry
- Chemical process industry

## Pressure/temperature diagram

PVC-C has very good properties in a temperature range of 0°C to 80°C. At lower temperatures the impact resistance clearly decreases.



DRUK-TEMPERATUURDIAGRAM PVC-C

#### Figure 2

Figure 2 shows the maximum working pressure for PN 16 fittings in relation to a service life of 25 years. The values for PVC-C as from 70 °C apply to a service life of 10 years.

## **Chemical Resistance**

The chemical resistance of PVC-C depends on the conditions of use and must be assessed for each situation.

For more information, please contact us.

### Thermal expansion and shrinkage

PVC piping systems must be designed in such a way that no stresses occur as a result of thermal expansion and shrinkage. The thermal expansion coefficient of PVC-C is 7.1 x 10-5 m / m·K (DIN 53752).

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